

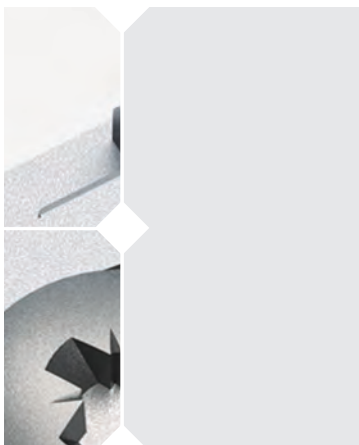
Decide how fast it closes!

With our 5 step brake system, cabinets close gradually...
Just as far as you want it!

Provides damper force adjustment from level 1-5.
User decides how fast the cabinet door gets closed.
De-activation of the damper is available (Level 0).

Provides 3D movement; inside-outside, upward-downward, forward-backward with use of eccentric mounting plates.

Provides mounting and de-mounting of hinge with one touch.

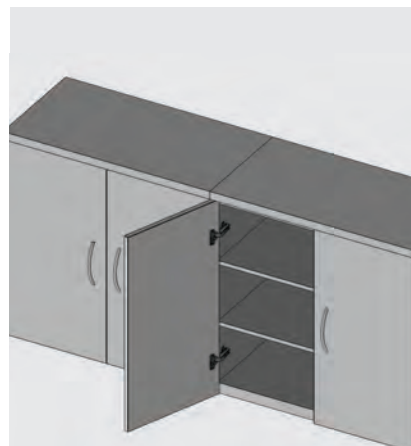


hinge systems

Impro Soft Close Hinge



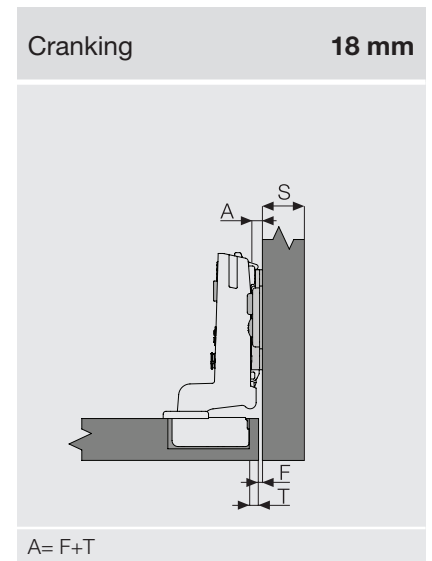
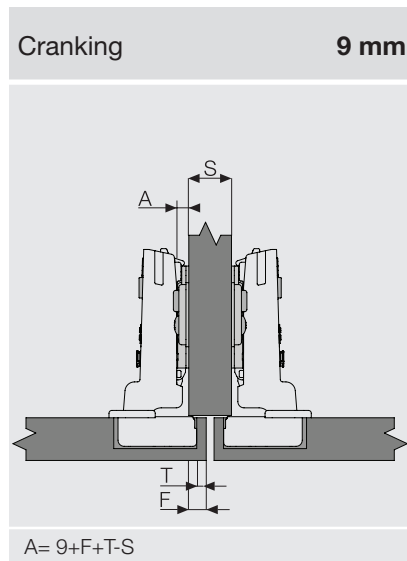
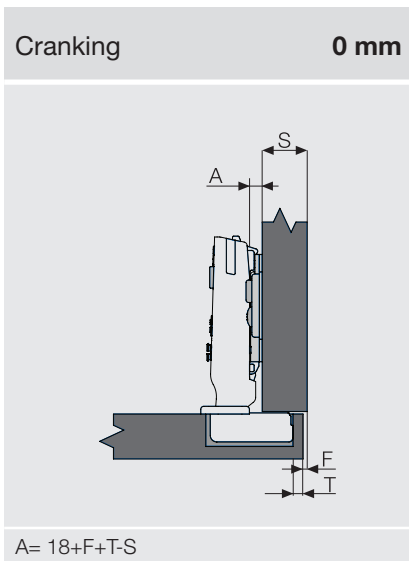
- Opening angle: 110°
- Cup diameter: 35mm
- Cup Depth: 12,54 mm
- Hinge Body: Steel
- Hinge Cup: Steel
- Crank type: 0-9-18 mm
- Finish: Nickel
- Packaging: 125 Pieces
- Tool free and simple assembling and disassembling of the cabinet doors. Only one touch on the Track mechanism is enough to release and fix the cabinet doors.
- 5 Level integrated damper system provides soft closing.
- The eccentric part covering the hinge's body adds a forward and backward adjustability of 4mm.



Cranking		0 mm.
Description	Code	
Chipboard Screw "52mm."	10100313	
Ø10 Dowel "52mm."	101003132	

Cranking		9 mm.
Description	Code	
Chipboard Screw "52mm."	10100323	
Ø10 Dowel "52mm."	101003232	

Cranking		18 mm.
Description	Code	
Chipboard Screw "52mm."	10100333	
Ø10 Dowel "52mm."	101003332	

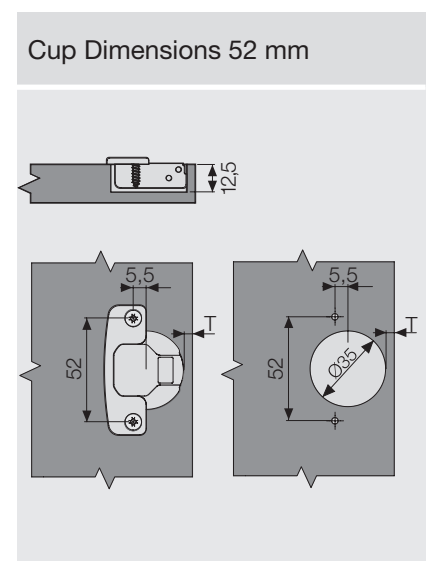
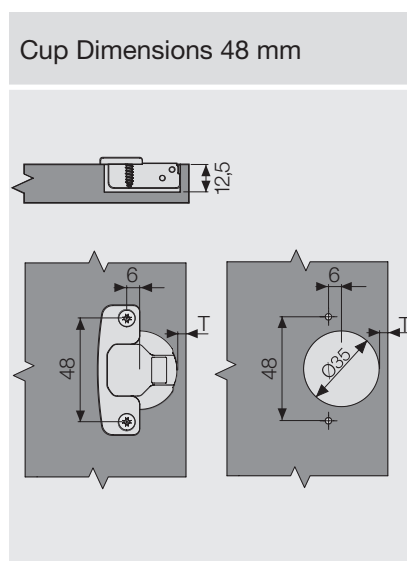
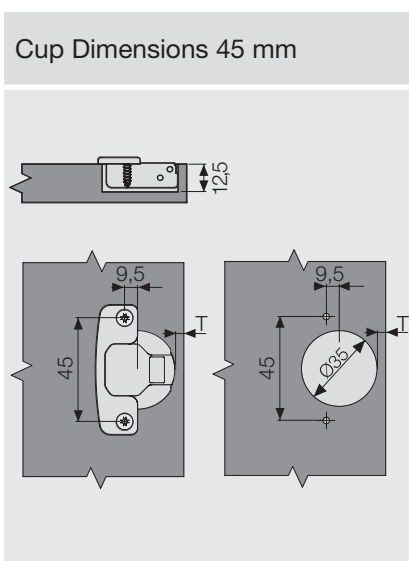


Calculation Table

Cranking		0 mm					
S	Wall Thickness	18			16		
A	Thickness of Distance	5	7	7	7	9	9
F	Minimum Gap	1	1	2	1	1	2
T	Cup Distance	4	6	5	4	6	5

Cranking		9 mm					
S	Wall Thickness	18			16		
A	Thickness of Distance	5	7	7	7	7	-
F	Minimum Gap	10	10	11	9	10	-
T	Cup Distance	4	6	5	4	4	-

Cranking		18 mm					
A	Thickness of Distance	5	7	7			
F	Minimum Gap	1	1	2			
T	Cup Distance	4	6	5			

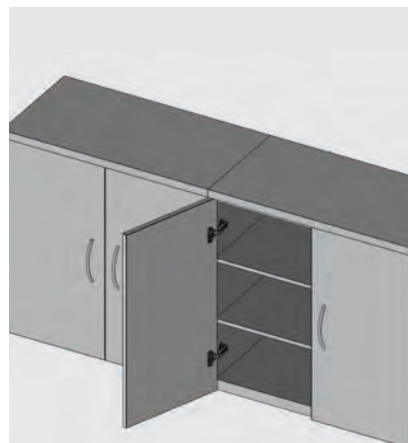


hinge systems

Impro Non Soft Close Hinge



- Opening angle: 110°
- Cup diameter: 35mm
- Cup Depth: 12,54 mm
- Hinge Body: Steel
- Hinge Cup: Steel
- Crank type: 0-9-18 mm
- Finish: Nickel
- Packaging: 125 Pieces
- Tool free and simple assembling and disassembling of the cabinet doors. Only one touch on the Track mechanism is enough to release and fix the cabinet doors.
- The eccentric part covering the hinge's body adds a forward and backward adjustability of 4mm.



Cranking	0 mm.
----------	-------

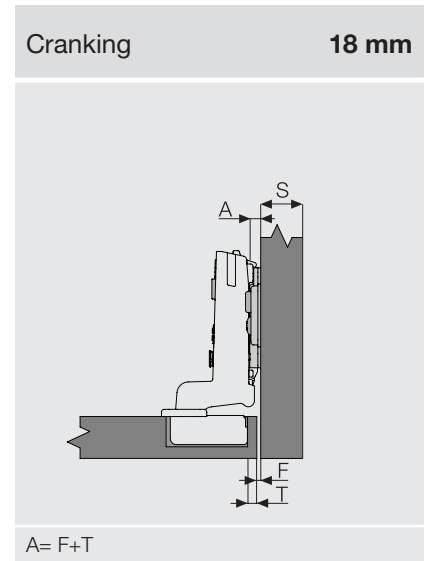
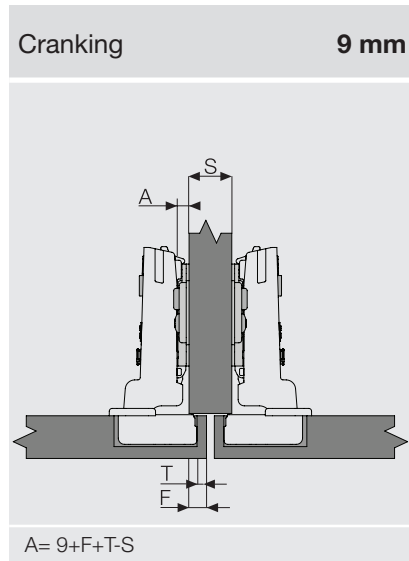
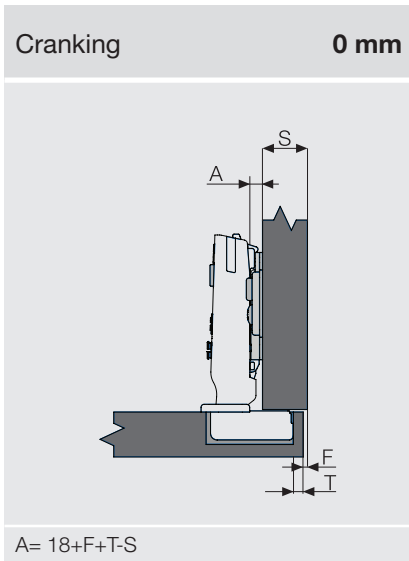
Description	Code
Chipboard Screw "52mm."	10101313
Ø10 Dowel "52mm."	101013132

Cranking	9 mm.
----------	-------

Description	Code
Chipboard Screw "52mm."	10101323
Ø10 Dowel "52mm."	101013232

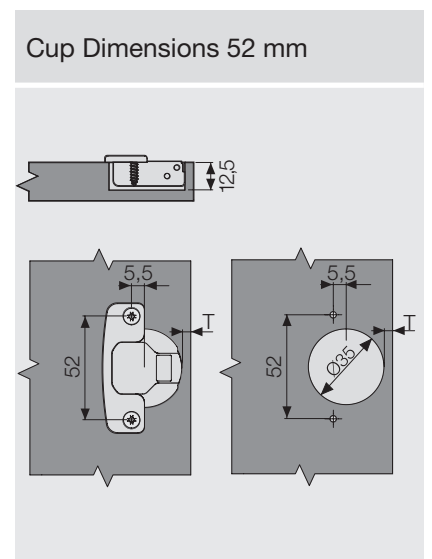
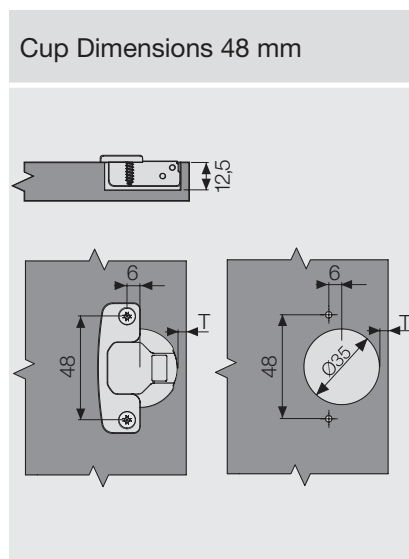
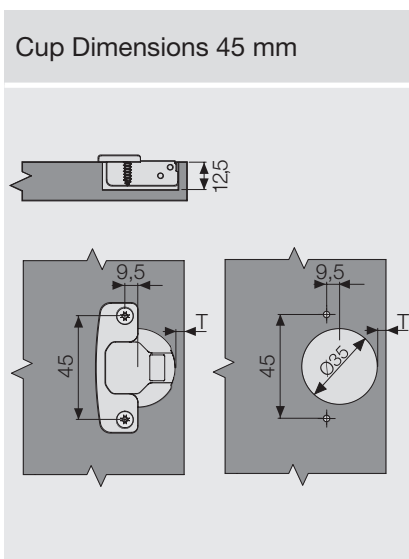
Cranking	18 mm.
----------	--------

Description	Code
Chipboard Screw "52mm."	10101333
Ø10 Dowel "52mm."	101013332



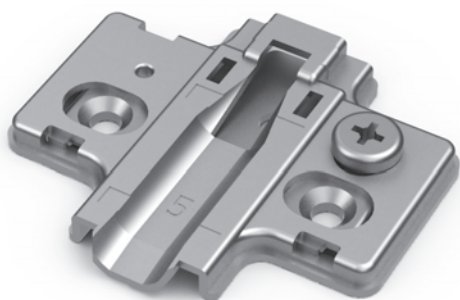
Calculation Table

Cranking		0 mm		Cranking		9 mm		Cranking		18 mm		
S	Wall Thickness	18	16	S	Wall Thickness	18	16					
A	Thickness of Distance	5	7	7	7	9	9	A	Thickness of Distance	5	7	7
F	Minimum Gap	1	1	2	1	1	2	F	Minimum Gap	1	1	2
T	Cup Distance	4	6	5	4	6	5	T	Cup Distance	4	6	5



hinge systems

Impro Track Adjustable Mounting Plate



- Material: Steel
- Finish: Nickel
- Packaging: 125 Pieces
- Applicable to adjust up-down without releasing hinge and mounting plate.
- Applicable to adjust +/- 2 mm up-down by one move.
- Assembling and disassembling feature with one touch on the door without using a screwdriver.

Impro Track Adjustable Mounting Plate 5 mm.

Description	Code
Mounting Plate 6.3x14 Euro Screw	10260854
Mounting Plate Ø5 x7.5 Dowel	10260856

Impro Track Adjustable Mounting Plate 7 mm.

Description	Code
Mounting Plate 6.3x14 Euro Screw	10260874
Mounting Plate Ø5 x7.5 Dowel	10260876

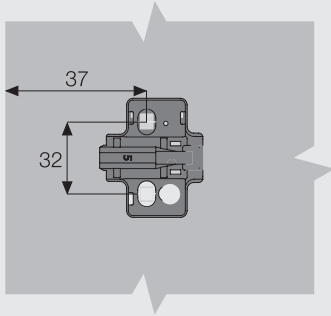
Impro Track Adjustable Mounting Plate 9 mm.

Description	Code
Mounting Plate 6.3x14 Euro Screw	10260894
Mounting Plate Ø5 x7.5 Dowel	10260896

Impro Track Adjustable Mounting Plate 9 mm.

Description	Code
Mounting Plate 6.3x14 Euro Screw	10260894
Mounting Plate Ø5 x7.5 Dowel	10260896

Dimensions

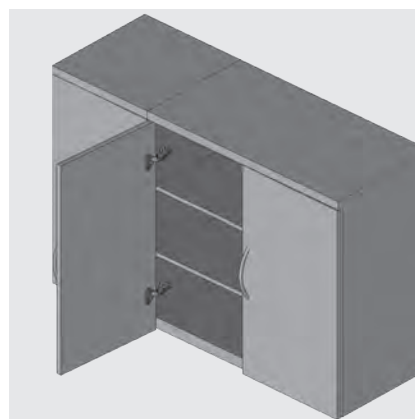


hinge systems

Star Track 110° Hinges



- Opening angle: 110°
- Cup diameter: 35mm.
- Cup Depth: 11.2mm.
- Hinge Body: Steel
- Hinge Cup: Steel
- Crank type: 0-9-18 mm.
- Coating: Nickel
- Assembling and disassembling feature with one touch on the door without using screw driver.



Cranking		0 mm.
Description	Code	
Chipboard Screw "52mm."	1018113	
Ø10 Dowel "52mm."	1018543	

Cranking		9 mm.
Description	Code	
Chipboard Screw "52mm."	1018123	
Ø10 Dowel "52mm."	1018553	

Cranking		18 mm.
Description	Code	
Chipboard Screw "52mm."	1018133	
Ø10 Dowel "52mm."	1018563	

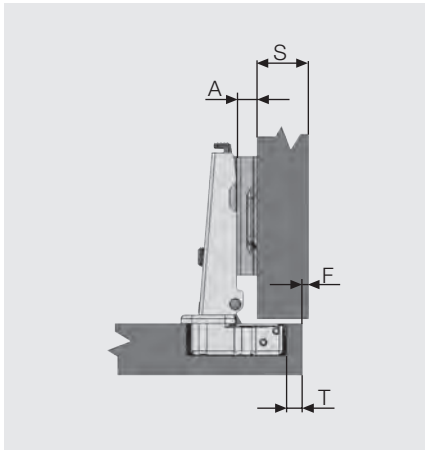
Page Directions

Assembling, Disassembling
For Mounting Plate

Pg. F33

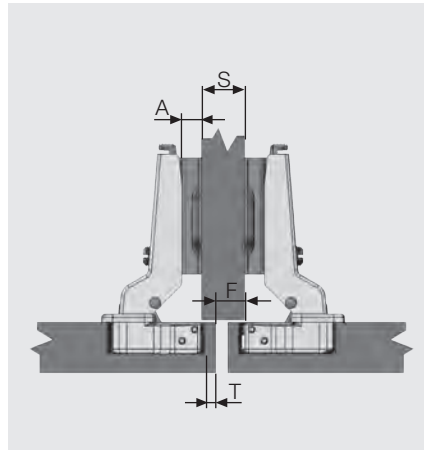
Pg. F19

Cranking 0 mm.



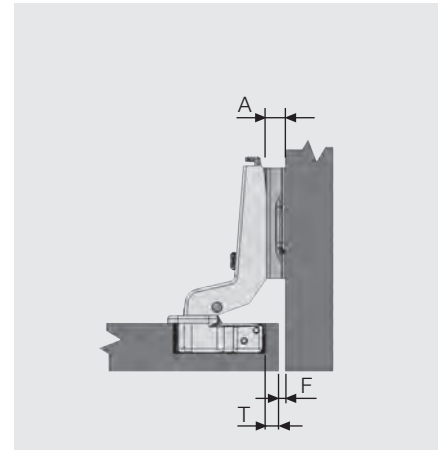
Formula: $A=18+F+T-S$

Cranking 9 mm.



Formula: $A=9+F+T-S$

Cranking 18 mm.



Formula: $A=F+T$

Calculation Table

Cranking 0 mm.

S	Side Thickness	18		16			
A	Mounting Plate Thickness	5	7	7	7	9	9
F	Minimum Gap	1	1	2	1	1	2
T	Cup Distance	4	6	5	4	6	5

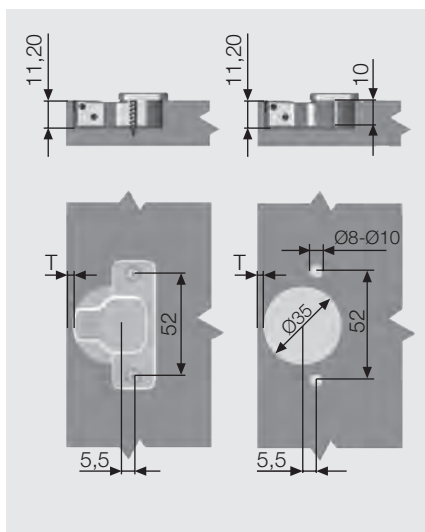
Cranking 9 mm.

S	Side Thickness	18		16			
A	Mounting Plate Thickness	5	7	7	7	7	-
F	Minimum Gap	10	10	11	9	10	-
T	Cup Distance	4	6	5	5	4	-

Cranking 18 mm.

A	Mounting Plate Thickness	5	7	7			
F	Minimum Gap	1	1	2			
T	Minimum Gap	4	6	5			

Cup Dimensions "52mm."



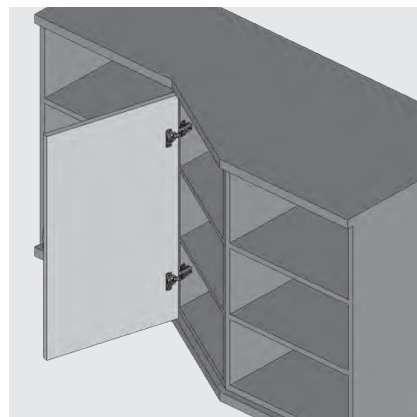
*Note 1: Dowels are used for hinge cup. *Note 2: 45-48-52 mm. indicate hole distance of hinge cup.

hinge systems

Star +30° Track Hinge



- Opening angle: 110°
- Cup diameter: 35mm.
- Cup Depth: 11.2mm.
- Hinge Body: Zamac
- Hinge Cup: Steel
- Crank type: 0-9-18 mm.
- Coating: Nickel
- Assembling and disassembling feature with one touch on the door without using screw driver.



Star 30° Track Hinge

Description	Code
Chipboard Screw "52mm."	1018053
Ø10 Dowel "52mm."	1018493

Page Directions

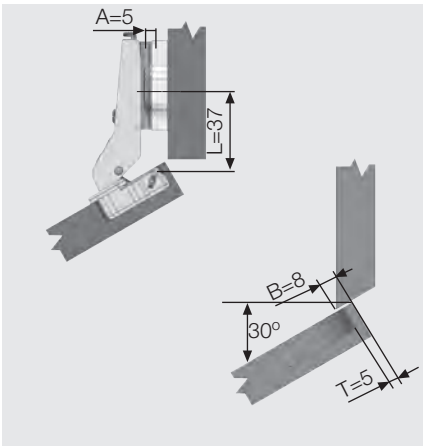
Assembling, Disassembling
For Mounting Plate

Pg. F33

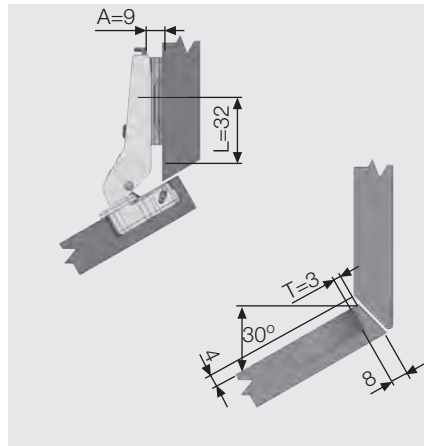
Pg. F19

Application Alternatives

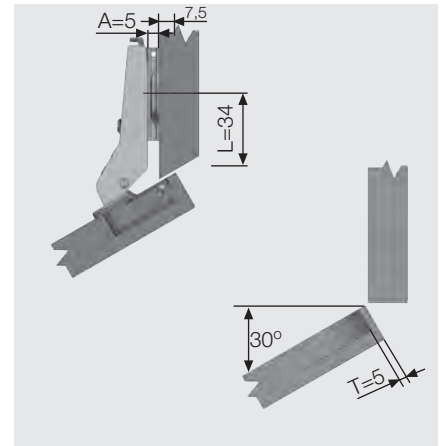
Please check [page F29](#) for (+5) or (-5) distances or distances for specifications to acquire mid measures if it is required



T	L	A
5	37	5

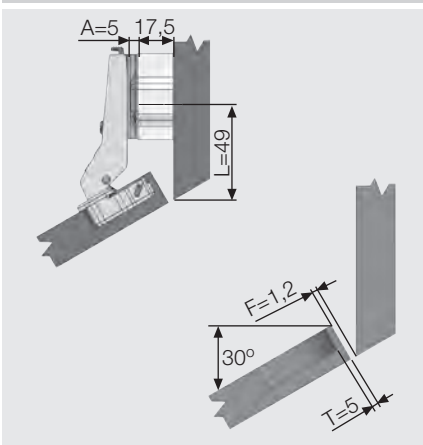


T	L	A
5	32	9

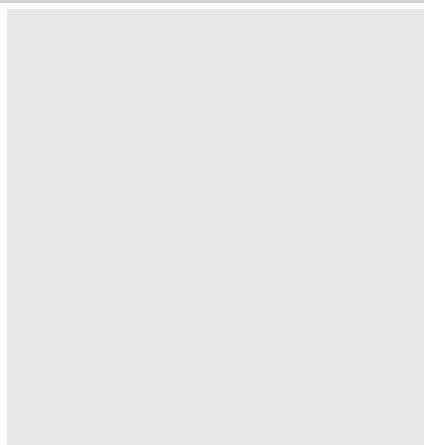


T	L	A
5	34	5+7,5

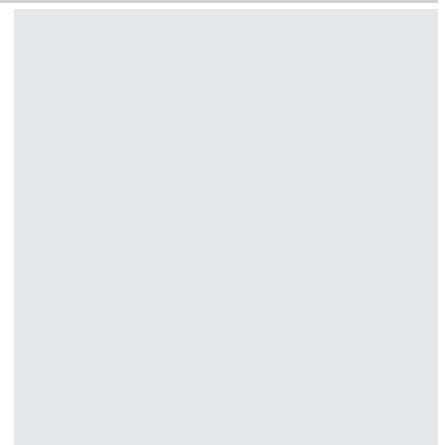
Application Alternatives



T	L	A
5	49	5+7,5

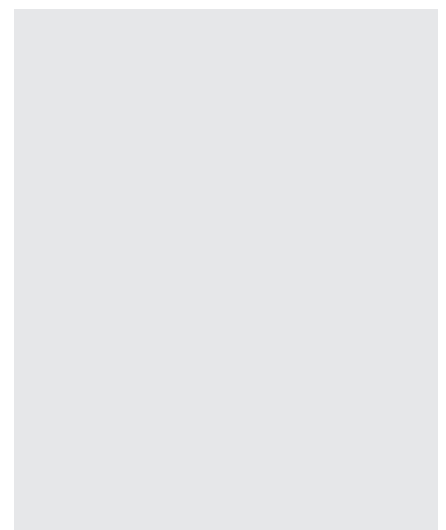
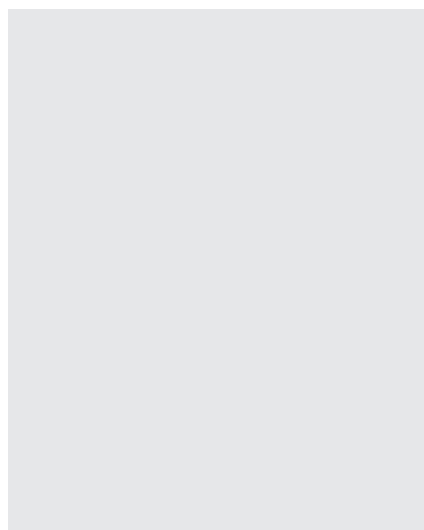
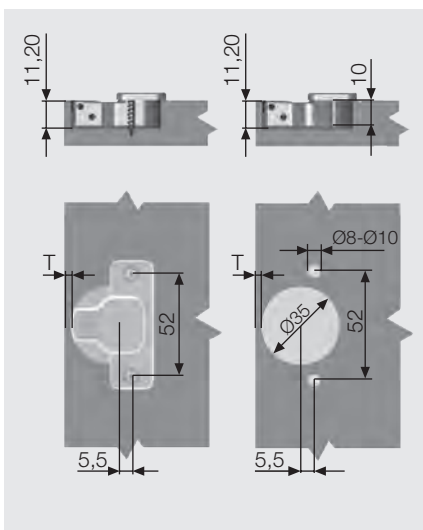


T	L	A



T	L	A

Cup Dimensions "52mm."



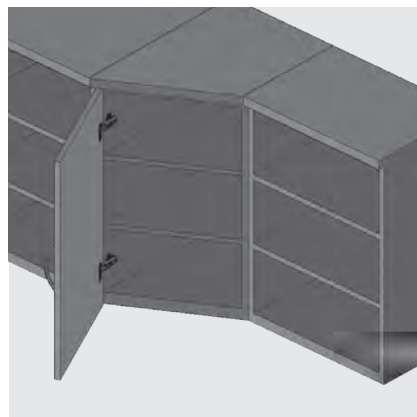
*Note 1: Dowels are used for hinge cup. *Note 2: 52 mm. indicate hole distance of hinge cup.

hinge systems

Star -30° Track Hinge



- Opening angle: 110°
- Cup diameter: 35mm.
- Cup Depth: 11.2mm.
- Hinge Body: Zamac
- Hinge Cup: Steel
- Crank type: 0-9-18 mm.
- Coating: Nickel
- Assembling and disassembling feature with one touch on the door without using screw driver.



Star -30° Track Hinge

Description	Code
Chipboard Screw "52mm."	1018073
Ø10 Dowel "52mm."	1018693

Page Directions

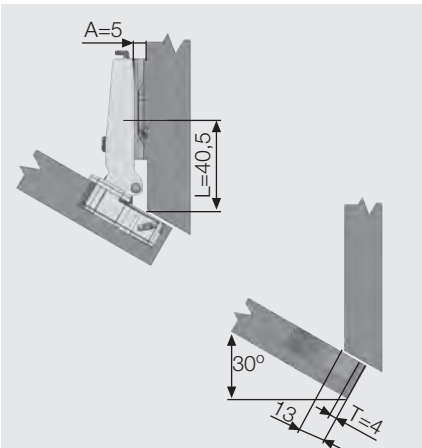
Assembling, Disassembling
For Mounting Plate

Pg. F33

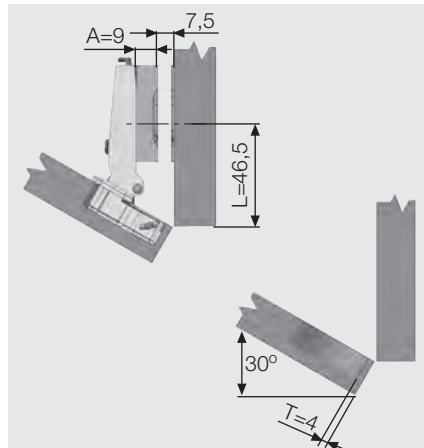
Pg. F19

Application Alternatives

Please check [page F29](#) for (+5) or (-5) distances or distances for specifications to acquire mid measures if it is required

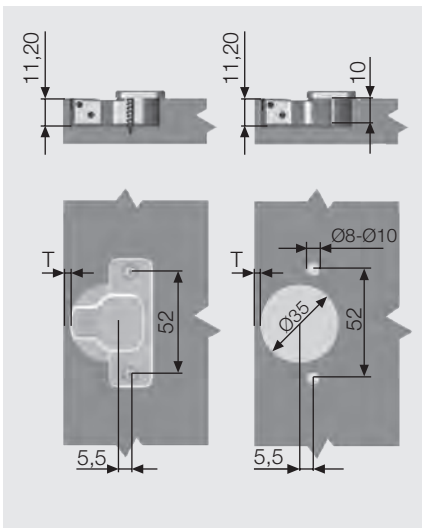


T	L	A
4	40,5	5



T	L	A
4	46,5	9+7,5

Cup Dimensions "52mm."



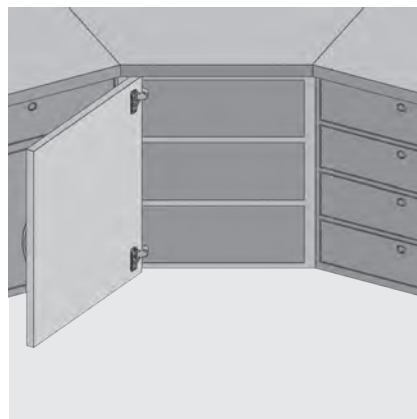
*Note 1: Dowels are used for hinge cup. *Note 2: 52 mm. indicate hole distance of hinge cup.

hinge systems

Star +45° Track Hinge



- Opening angle: 110°
- Cup diameter: 35mm.
- Cup Depth: 11.2mm.
- Hinge Body: Steel
- Hinge Cup: Steel
- Coating: Nickel
- Assembling and disassembling feature with one touch on the door without using screw driver.



Star 45° Track Hinge

Description	Code
Chipboard Screw "52mm."	1018143
Ø10 Dowel "52mm."	1018773

Page Directions

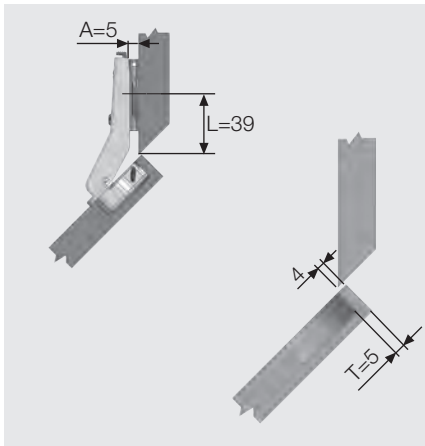
Assembling, Disassembling
For Mounting Plate

Pg. F33

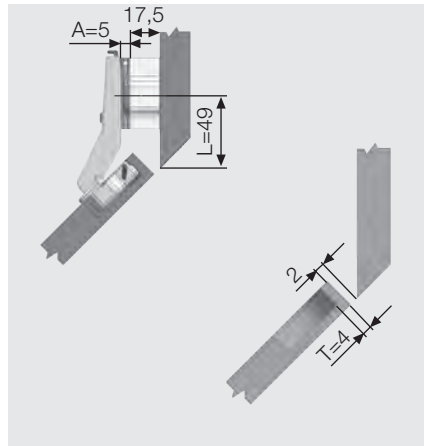
Pg. F19

Application Alternatives

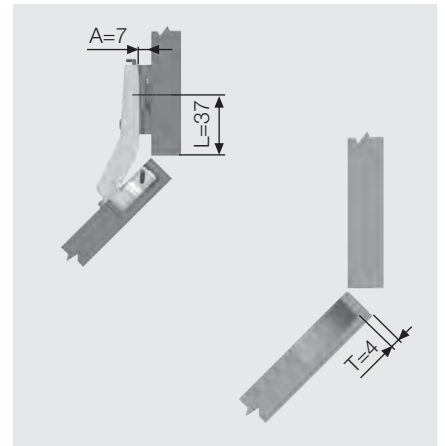
Please check page F29 for (+5) or (-5) distances or distances for specifications to acquire mid measures if it is required



T	L	A
5	39	5

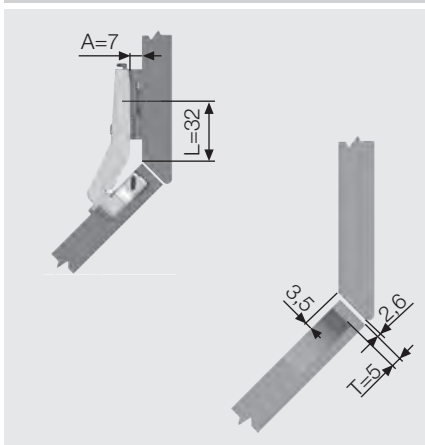


T	L	A
4	49	5+17,5

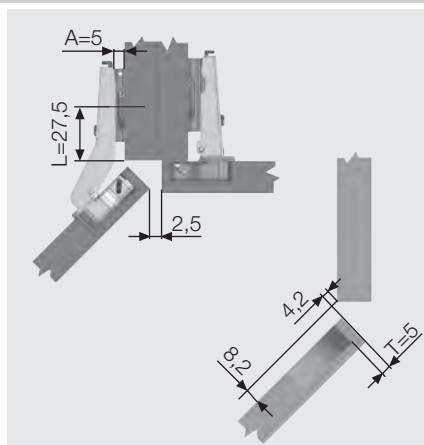


T	L	A
5	37	7

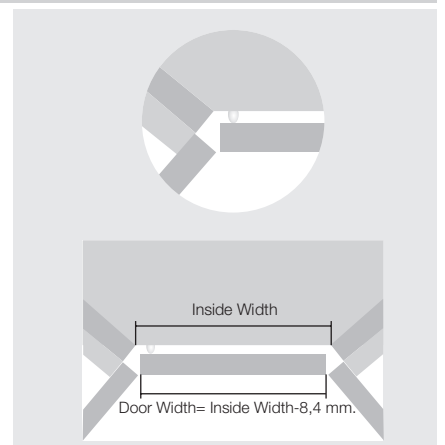
Application Alternatives



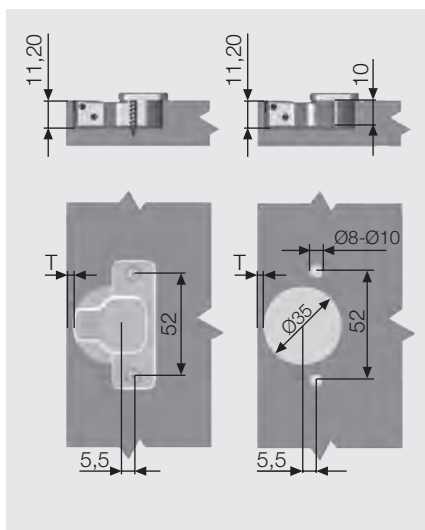
T	L	A
5	32	7



T	L	A
5	27,5	5



Cup Dimensions "52mm."



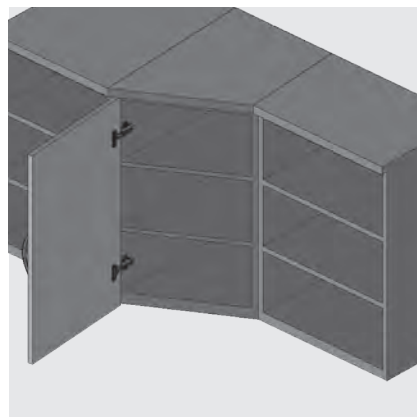
*Note 1: Dowels are used for hinge cup. *Note 2: 52 mm. indicate hole distance of hinge cup.

hinge systems

Star -45° Track Hinge



- Opening angle: 110°
- Cup diameter: 35mm.
- Cup Depth: 11.2mm.
- Hinge Body: Zamac
- Hinge Cup: Steel
- Coating: Nickel
- Assembling and disassembling feature with one touch on the door without using screw driver.



Star -45° Track Hinge

Description	Code
Chipboard Screw "52mm."	1018083
Ø10 Dowel "52mm."	1018873

Page Directions

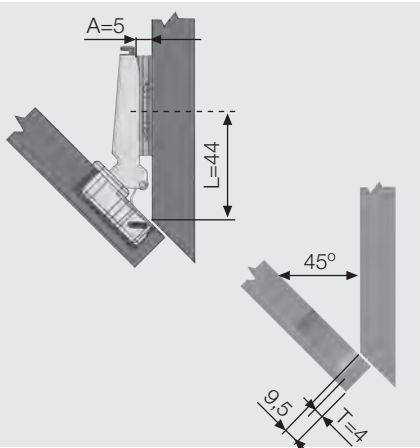
Assembling, Disassembling
For Mounting Plate

Pg. F33

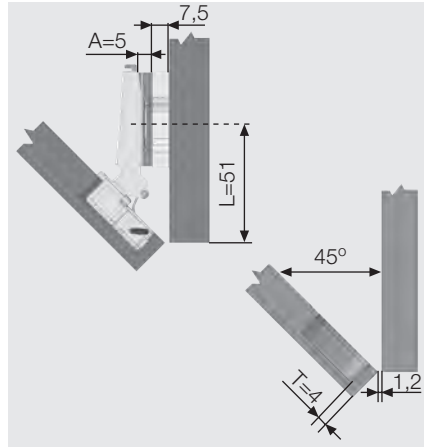
Pg. F19

Application Alternatives

Please check [page F27](#) for (+5) or (-5) distances or distances for specifications to acquire mid measures if it is required

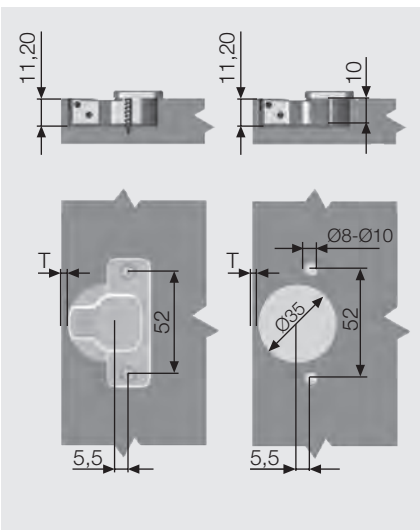


T	L	A
4	44	5



T	L	A
4	51	5+7,5

Cup Dimensions "52mm."



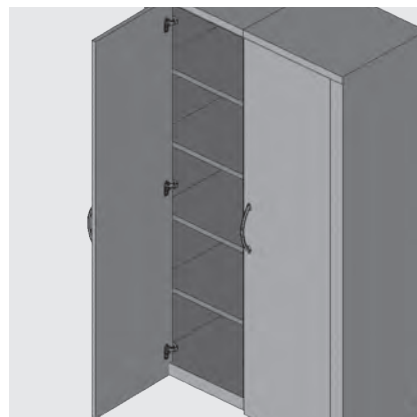
*Note 1: Dowels are used for hinge cup. *Note 2: 52 mm. indicate hole distance of hinge cup.

hinge systems

Star Track Blind Corner Hinge



- Opening angle: 110°
- Cup diameter: 35mm.
- Cup Depth: 11.2mm.
- Hinge Body: Zamac
- Hinge Cup: Steel
- Coating: Nickel
- Assembling and disassembling feature with one touch on the door without using screw driver.



Star 90° Track Hinge

Description	Code
Chipboard Screw "52mm."	1018153
Ø10 Dowel "52mm."	1018393

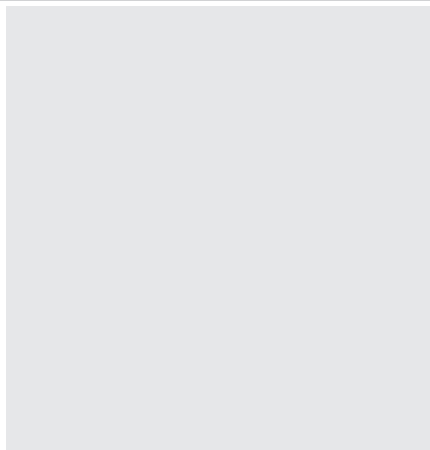
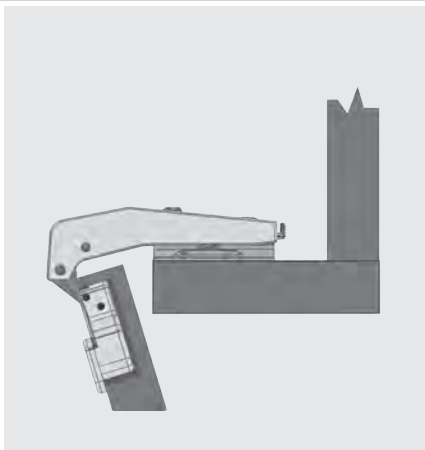
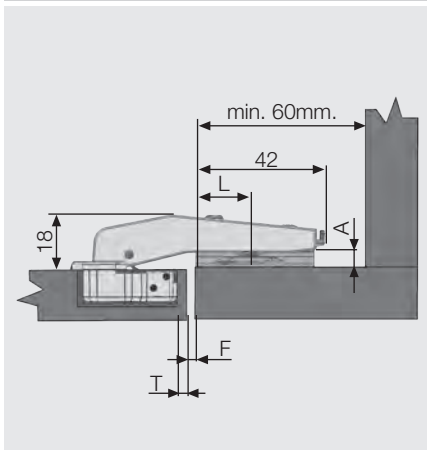
Page Directions

Assembling, Disassembling
For Mounting Plate

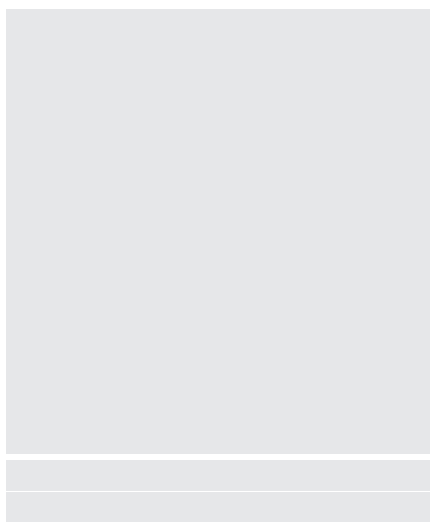
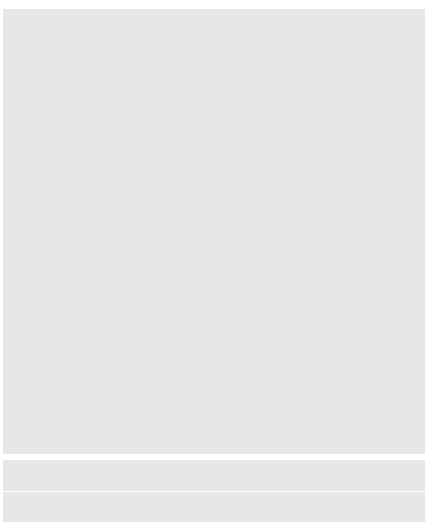
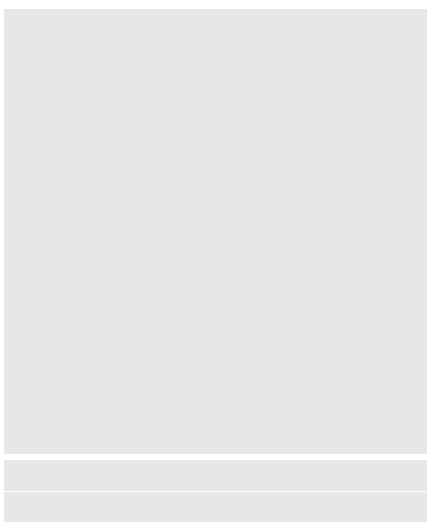
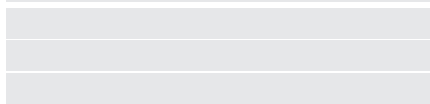
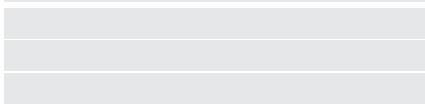
Pg. F33

Pg. F19

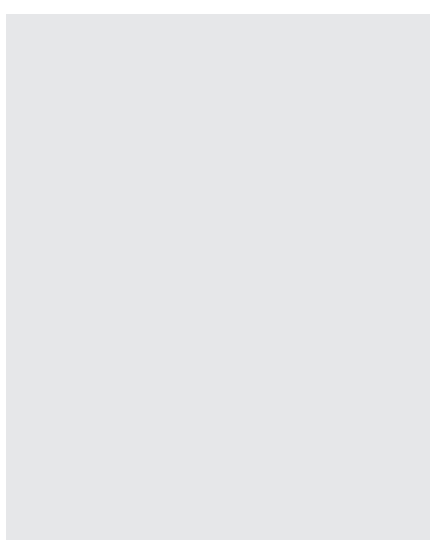
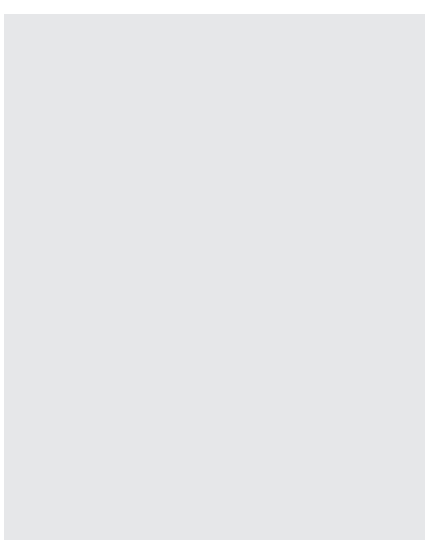
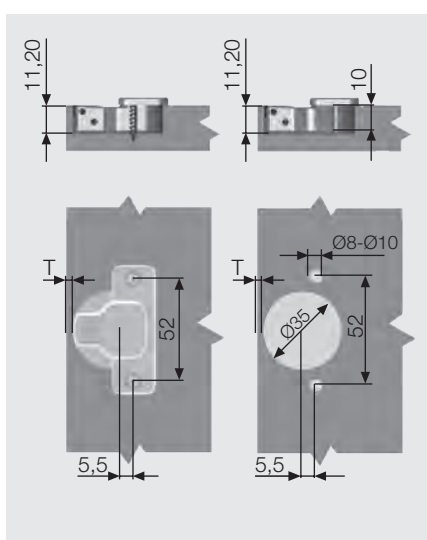
Application Alternatives



T	L	A	F
3	19	5	2
4	19	5	1



Cup Dimensions "52mm."



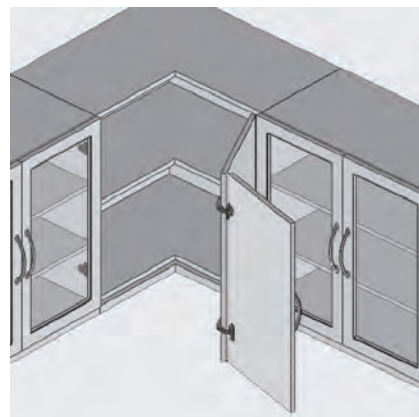
*Note 1: Dowels are used for hinge cup. *Note 2: 52 mm. indicate hole distance of hinge cup.

hinge systems

Star Track Folding Door Hinge



- Opening angle: 160°
- Cup diameter: 35mm
- Cup depth: 11.2mm
- Hinge body: Steel
- Hinge Cup: Steel
- Coating: Nickel
- Assembling and disassembling feature with one touch on the door without using screw driver.



Star Track Folding Door Hinge

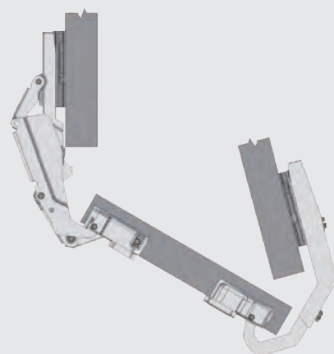
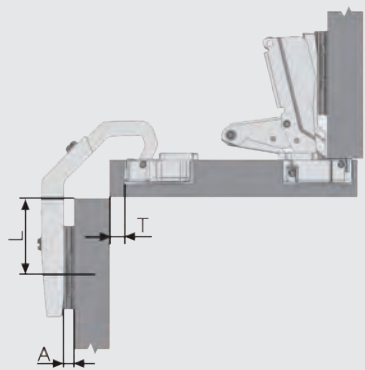
Description	Code
Chipboard Screw "52mm."	1018063
Ø10 Dowel "52mm."	1018913

Page Directions

Assembling, Disassembling
For Mounting Plate

Pg. F33

Pg. F19

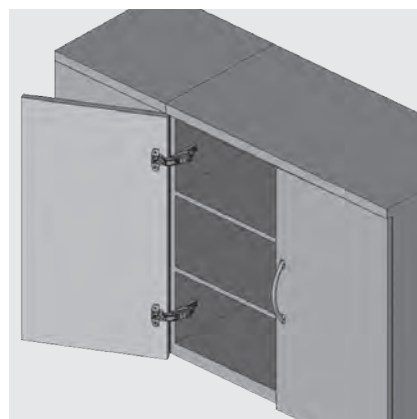


hinge systems

Star 165° Track Hinge



- Opening angle: 165°
- Cup diameter: 35mm.
- Cup Depth: 11.2mm.
- Hinge Body: Zamac+Steel
- Hinge Cup: Steel
- Coating: Nickel
- Assembling and disassembling feature with one touch on the door without using screw driver.



Cranking		0 mm.
Description	Code	
Chipboard Screw "48mm."	1019041	
Ø10 Dowel "52mm."	10190413	

Cranking		9 mm.
Description	Code	
Chipboard Screw "48mm."	1019481	
Ø10 Dowel "52mm."	10194813	

Cranking		18 mm.
Description	Code	
Chipboard Screw "48mm."	1019511	
Ø10 Dowel "52mm."	10195113	

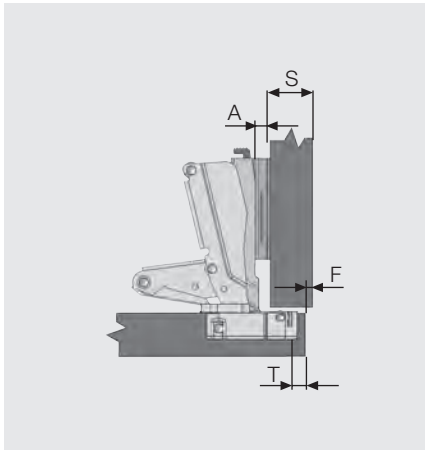
Page Directions

Assembling, Disassembling
For Mounting Plate

Pg. F33

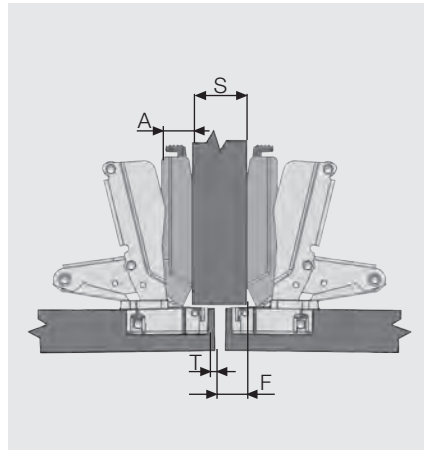
Pg. F19

Cranking 0 mm.



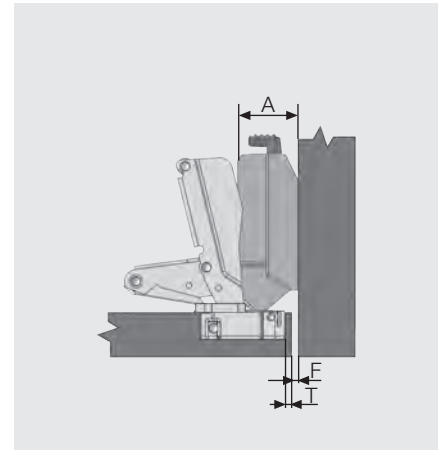
Formula: $A=18+F+T-S$

Cranking 9 mm.



Formula: $A=9+F+T-S$

Cranking 18 mm.



Formula: $A=F+T$

Calculation Table

Cranking 0 mm.

S	Side Thickness	18				16		
A	Mounting Plate Thickness	5	7	7	7	9	9	
F	Minimum Gap	1	1	2	1	1	2	
T	Cup Distance	4	6	5	4	6	5	

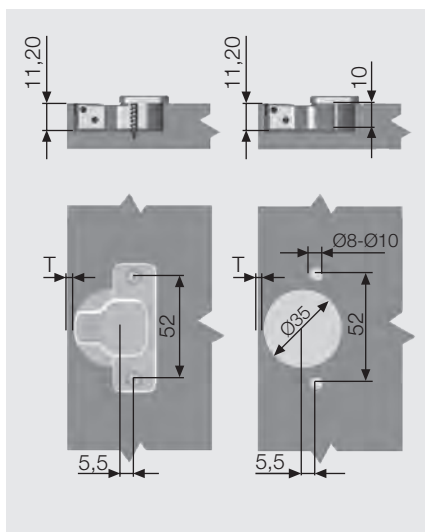
Cranking 9 mm.

S	Side Thickness	18				16		
A	Mounting Plate Thickness	5	7	7	7	7	-	
F	Minimum Gap	10	10	11	9	10	-	
T	Cup Distance	4	6	5	5	4	-	

Cranking 18 mm.

A	Mounting Plate Thickness	5	7	7			
F	Minimum Gap	1	1	2			
T	Minimum Gap	4	6	5			

Cup Dimensions "48mm."



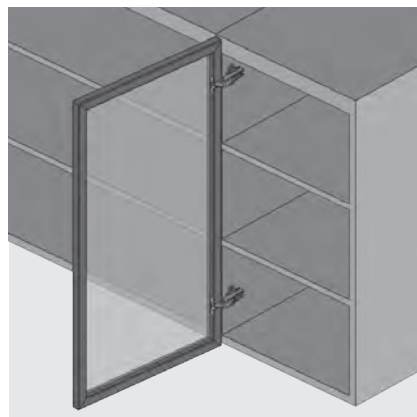
*Note 1: Dowels are used for hinge cup. *Note 2: 48 mm. indicate hole distance of hinge cup.

hinge systems

Aluminium Profile Star Track Hinge



- Opening angle: 95°
- Hinge Body: Steel
- Hinge Cup: Zamac
- Crank type: 0-9-18
- Coating: Nickel
- Assembling and disassembling feature with one touch on the door without using screw driver.



Cranking	0 mm.
Aluminium Profile Star Track Hinge	
Description	Code
Cranking	103114

Cranking	9 mm.
Aluminium Profile Star Track Hinge	
Description	Code
Cranking	103115

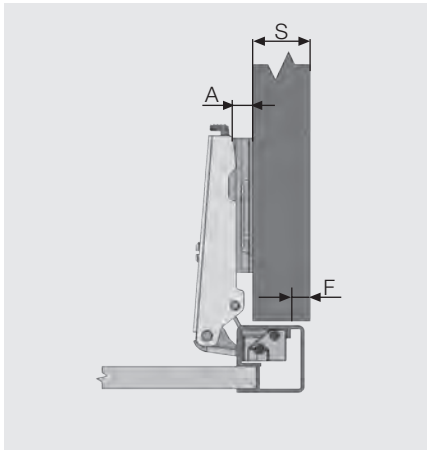
Page Directions

**Assembling, Disassembling
For Mounting Plate**

Pg. F33

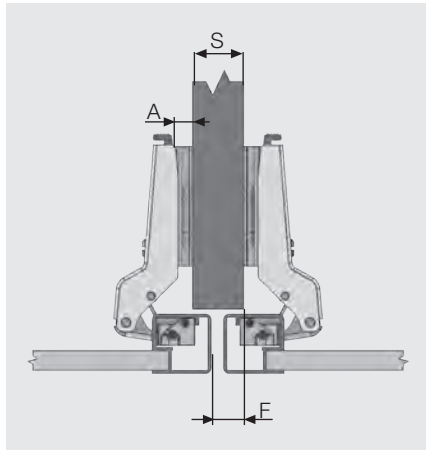
Pg. F19

Cranking 0 mm.



Formula: $A=23+F-S$

Cranking 9 mm.



Formula: $A=14+F-S$

Calculation Table

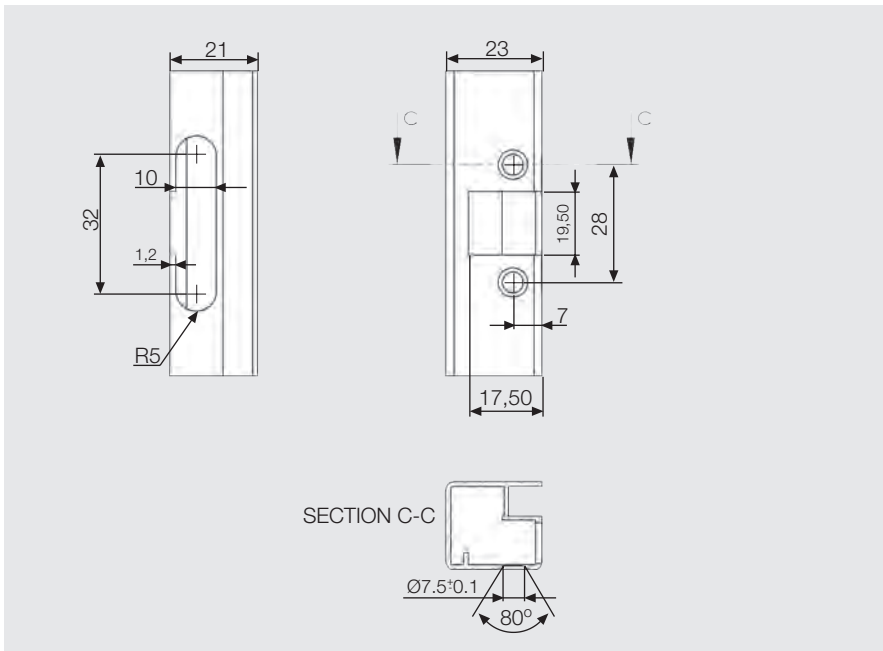
Cranking 0 mm.

S	Side Thickness	18		16	
A	Mounting Plate Thickness	5	7	7	9
F	Minimum Gap	0	2	0	2

Cranking 9 mm.

S	Side Thickness	18		16	
A	Mounting Plate Thickness	6	7	7	-
F	Minimum Gap	10	11	9	-

Cup Hole Dimensions



hinge systems

Star Track Hinge Mounting Plate



- Material: Steel
- It can be adjusted vertically.
- Coating: Nickel
- Packing: 250 Pieces

Star Track Hinge Mounting Plate

5 mm.

Description	Code
Screw on, Steel	L:37mm.
Screw on, Steel	102611
Pre mounted Euro Screw 6.3x14, Steel	102631
Ø10mm Dowel, Steel	102649

Star Track Hinge Mounting Plate

7 mm.

Description	Code
Screw on, Steel	L:37mm.
Screw on, Steel	102612
Pre mounted Euro Screw 6.3x14, Steel	102632
Ø10mm Dowel, Steel	102650

Star Track Hinge Mounting Plate

9 mm.

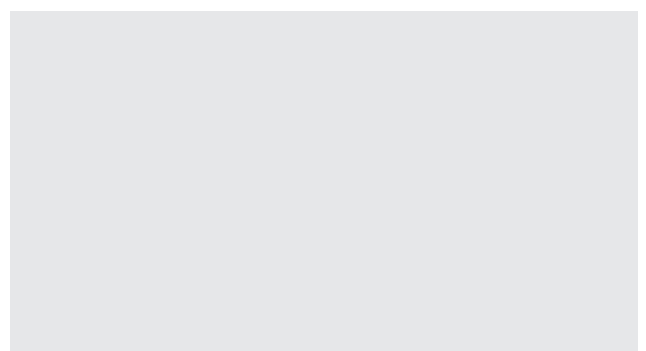
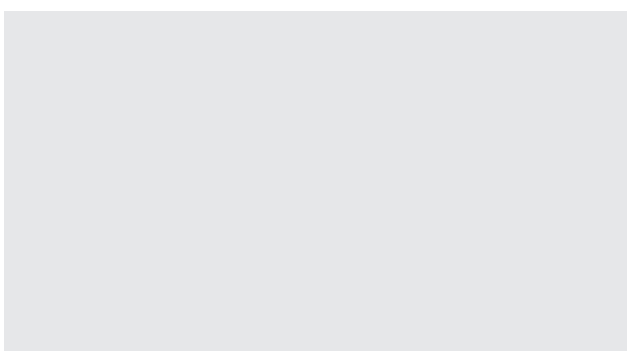
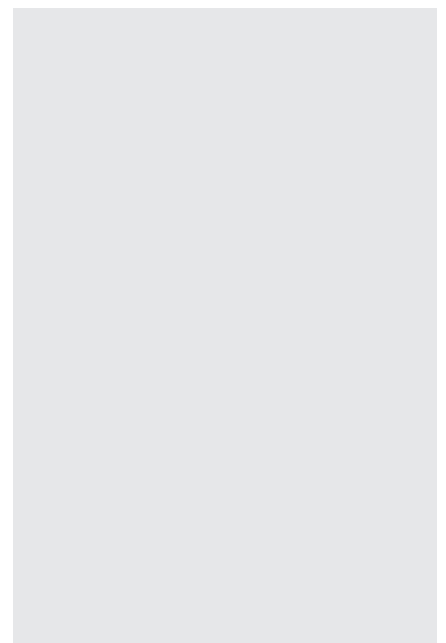
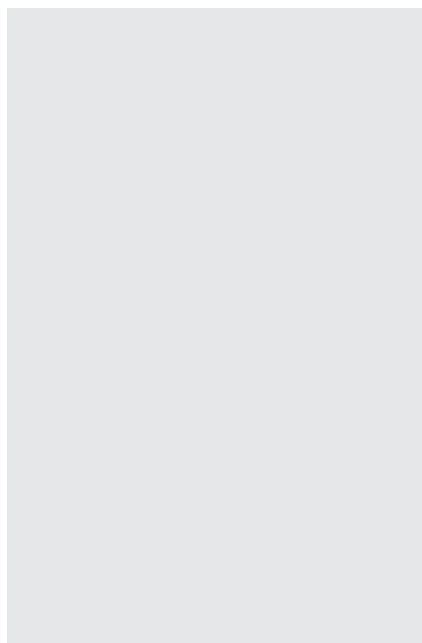
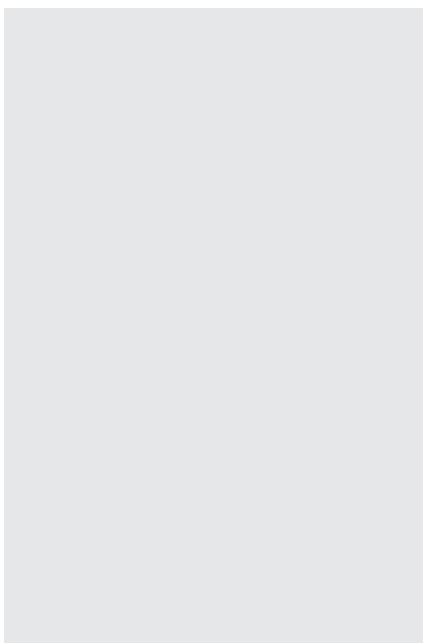
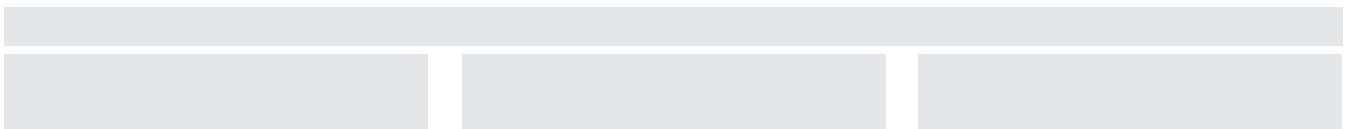
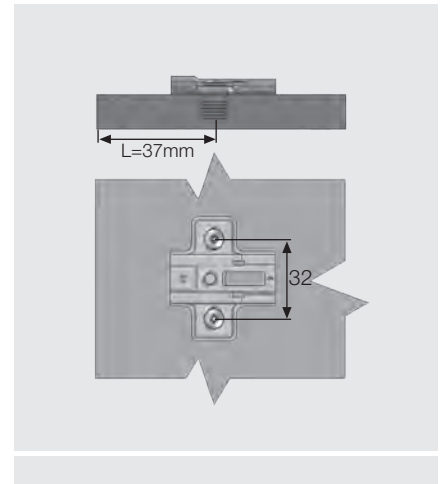
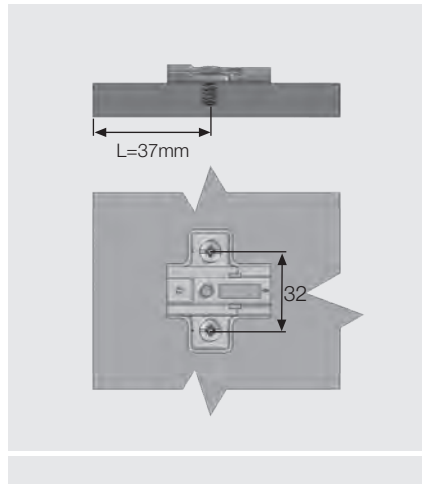
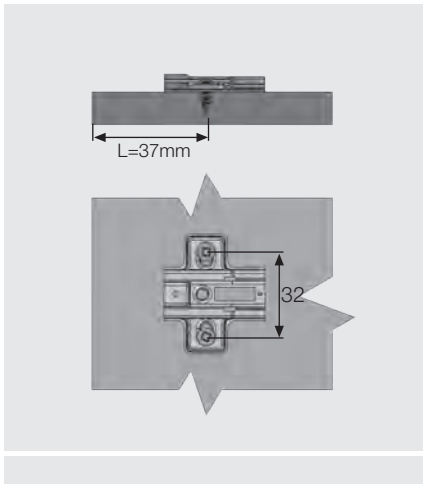
Description	Code
Screw on, Steel	L:37mm.
Screw on, Steel	102613
Pre mounted Euro Screw 6.3x14, Steel	102633
Ø10mm Dowel, Steel	102651

Page Directions

For Assembly

Pg. F33

Dimensions



hinge systems

StarPlus⁺ Hinge Soft Close Mechanism



- Easy assembly/disassembly.
- Stop speed and force can be adjusted easily by adjustment.
- Adaptable only with Star Track and Star hinges.



Soft Close Mechanism for Star Plus Hinge Cranking "0"mm

Colour	Packing	Code
Nickel	Each	10299904

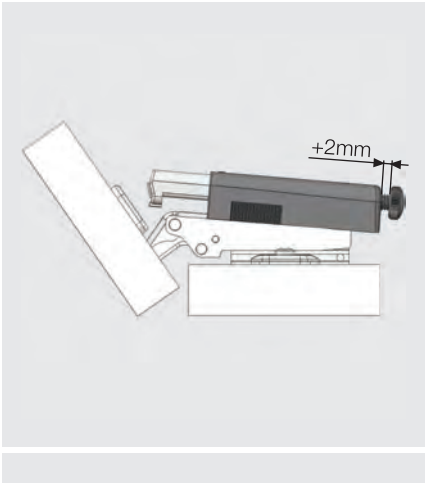
Soft Close Mechanism for Star Plus Hinge Cranking "9"mm

Colour	Packing	Code
Nickel	Each	10299905

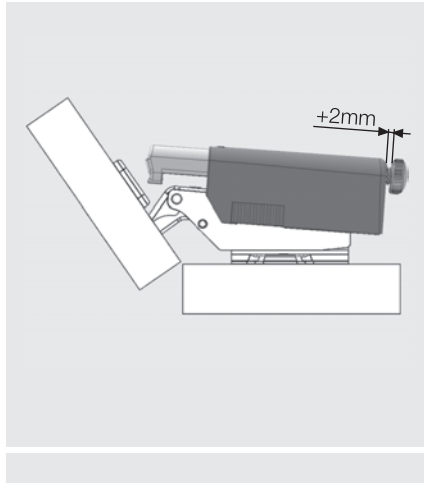
Soft Close Mechanism for Star Plus Hinge Cranking "18"mm

Colour	Packing	Code
Nickel	Each	10299906

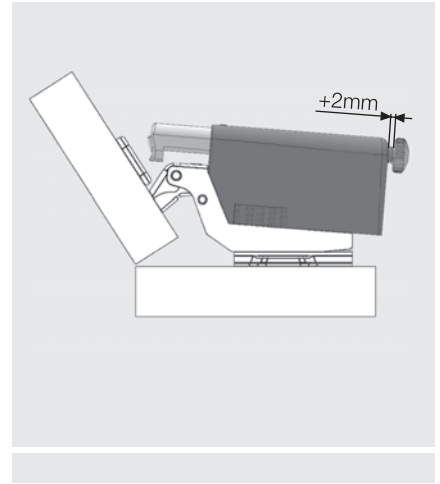
Cranking 0 mm.



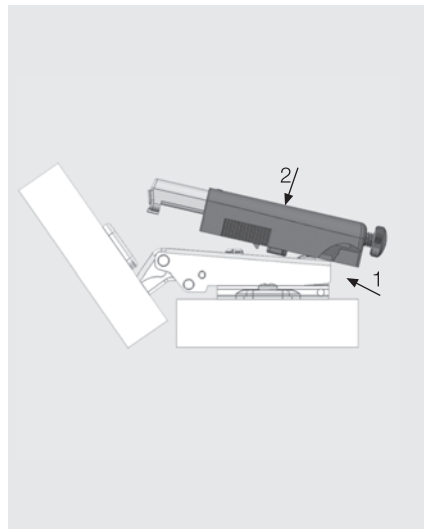
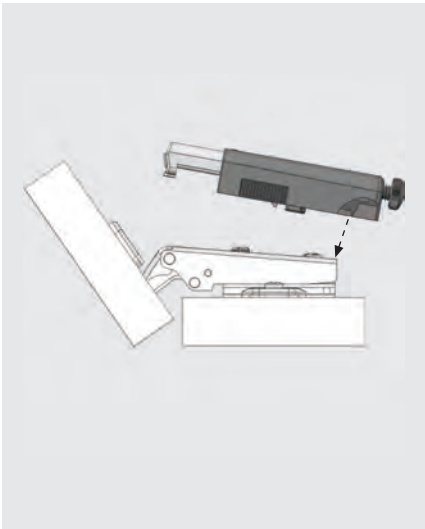
Cranking 9 mm.



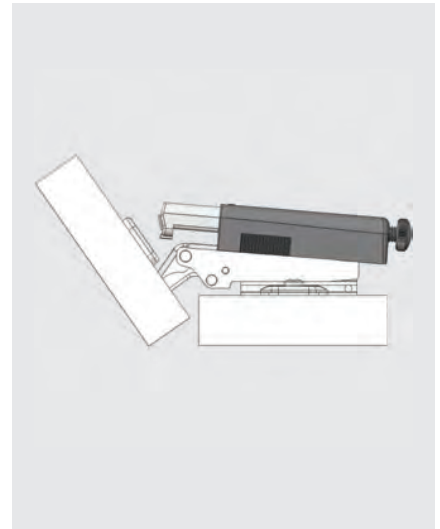
Cranking 18 mm.



Assembling



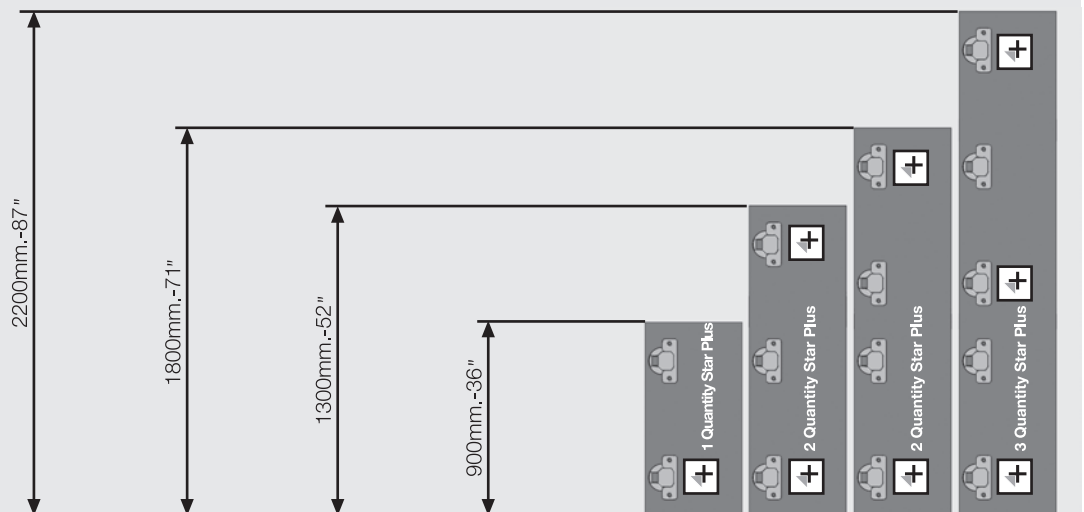
Disassembling



Necessity the Star Plus Quantity According to Door Size

* Quantity of soft close mechanism can be calculated according to door size and hinge quantity.

* The door width is 450mm.



hinge systems

Plus Soft Close Mechanism



- Applicable to hinges excepting cranking 0mm, 9mm and 18mm
- Applicable to hole Ø10mm.



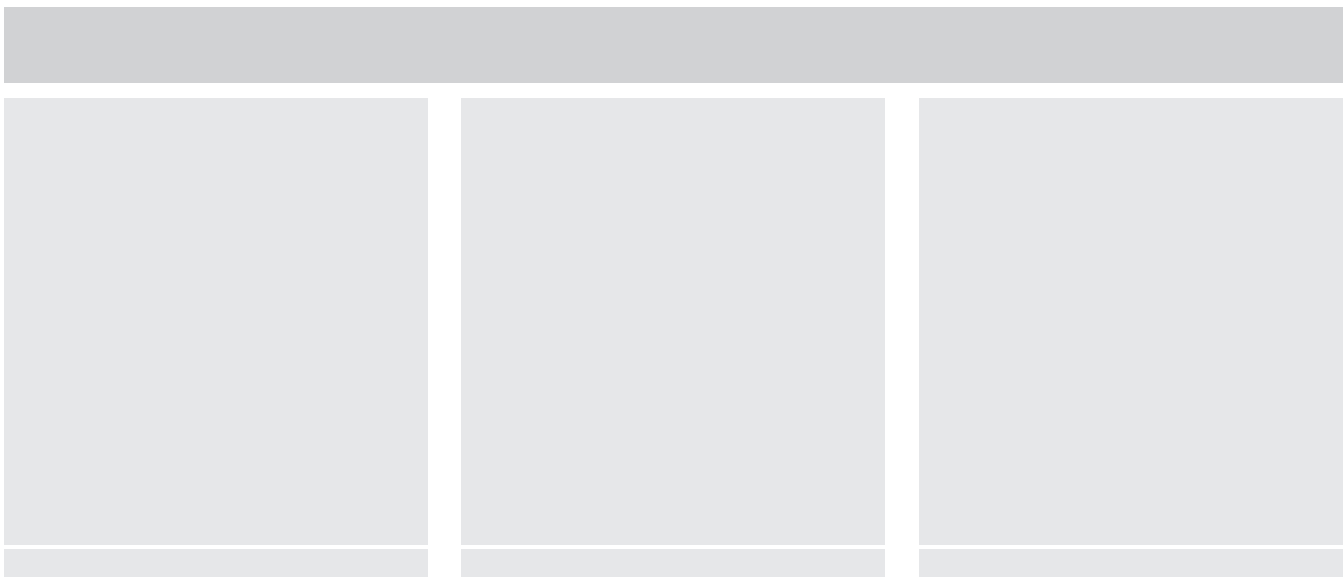
Plus Soft Close Mechanism Hinge Side

Colour	Packing	Code
Grey	Each	10299909

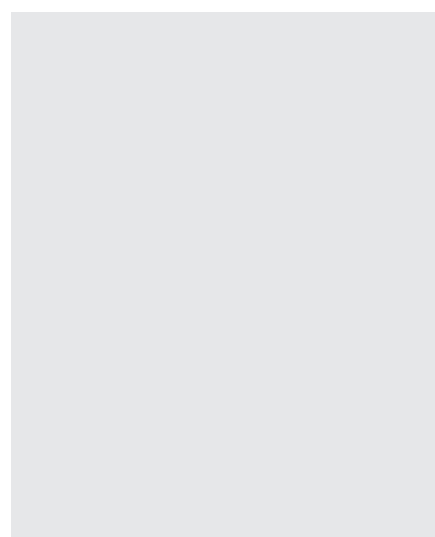
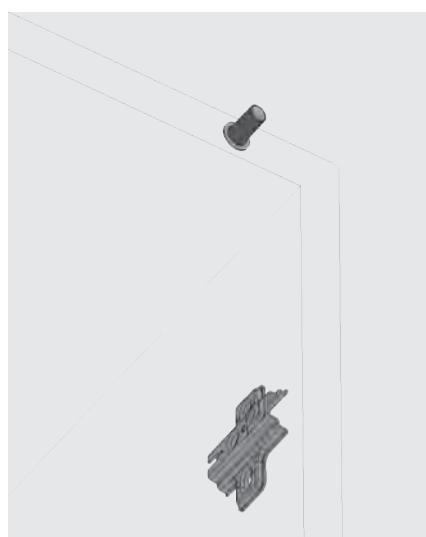
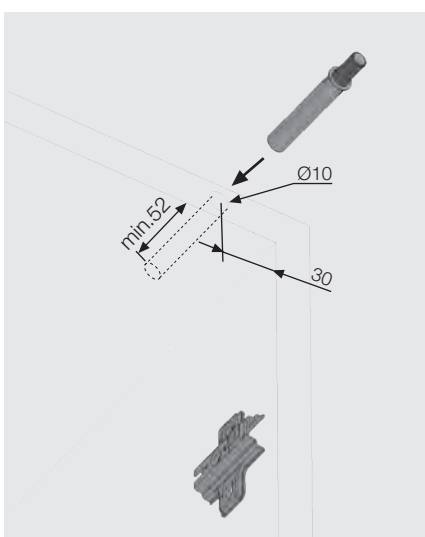
Page Directions

For Adapter Applications

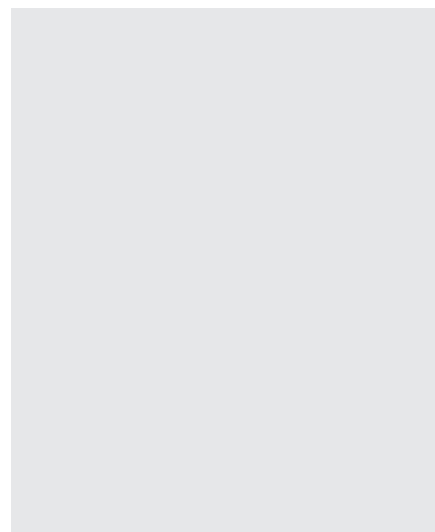
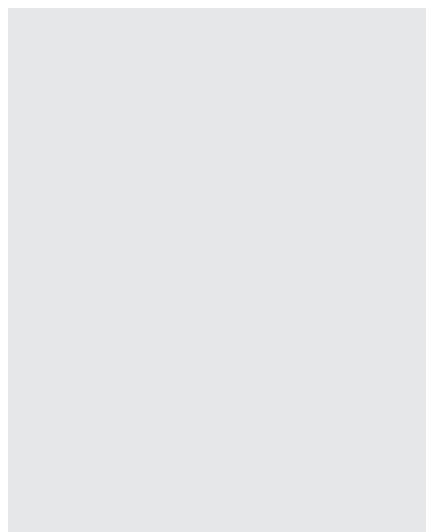
Pg. F26, F27 and F28



Dimensions (Hinge Side)



Hinge Side



* Attention; Rubber on Plus Soft Close mechanism for "hinge side" must be dark colour

hinge systems

Push-Open Long Latch and Adapter



- Used with unsprung and standard hinges.
- Min. gap 2.6 mm.
- For eliminating assembling errors it provides 4mm adjusting distances.
- It can be assembled in cabinet by using long latch adapter coded 10299921.
- It can be assembled by drilling on face of cabinet.

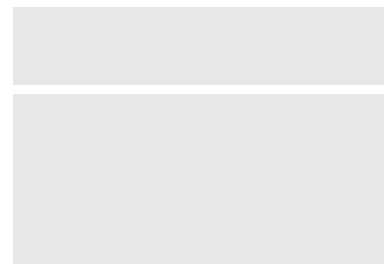


Push-Open Long Latch

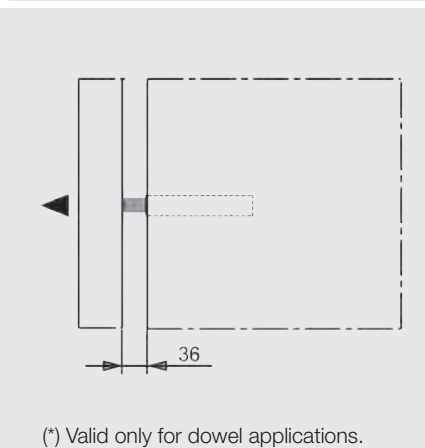
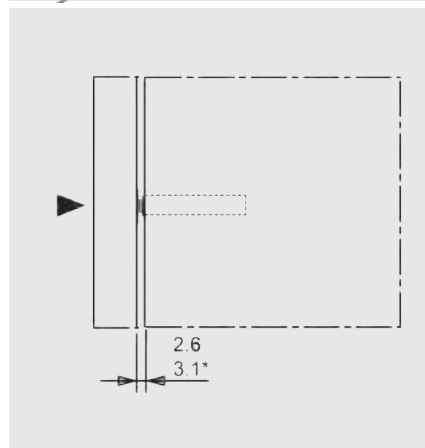
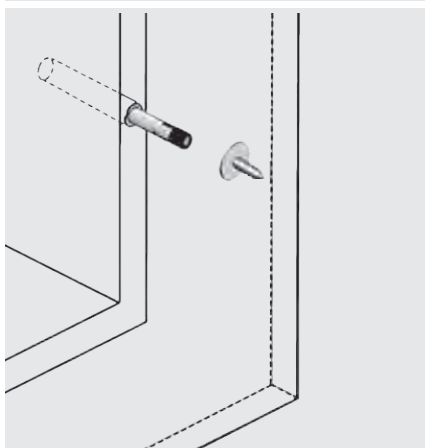
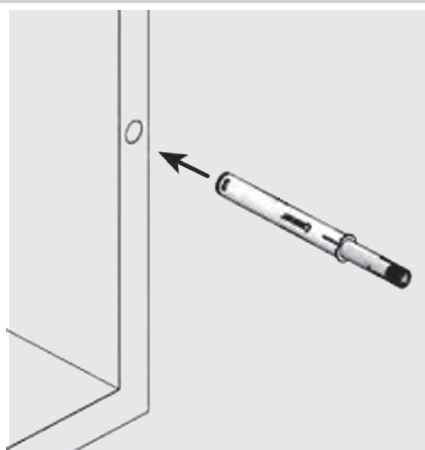
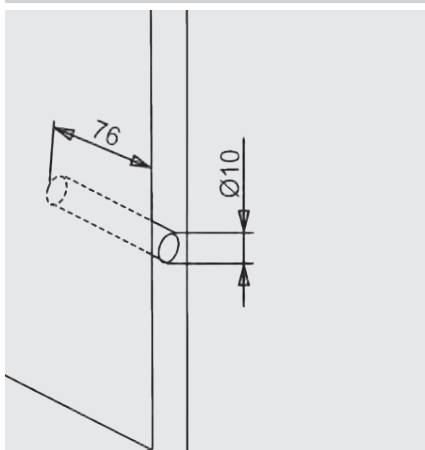
Colour	Packing	Code
Grey	Each	10299924

Push-Open Door Magnet

Colour	Packing	Code
Nickel	Each	10299926



Dimensions



(*) Valid only for dowel applications.



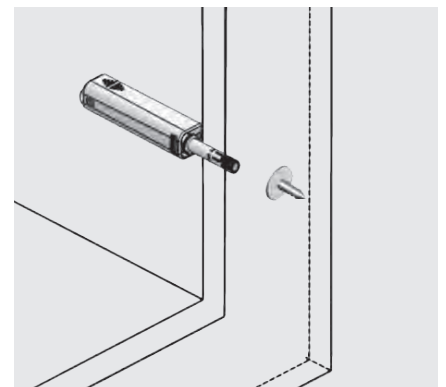
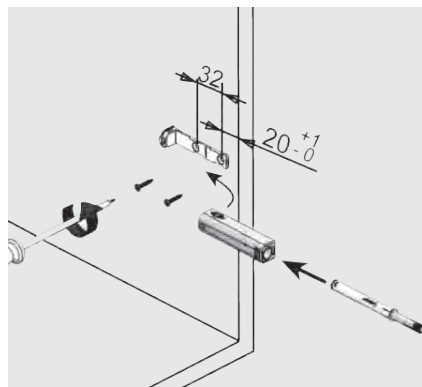
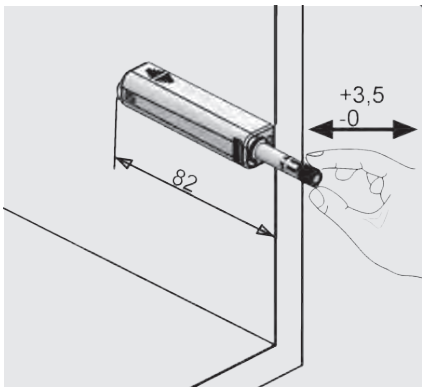
- Used with unsprung or reverse sprung hinges
- Minimum gap 2.6 mm.
- Assembling errors -1.5 $+4$ mm.
- It can be assembled by drilling on face of cabinet.



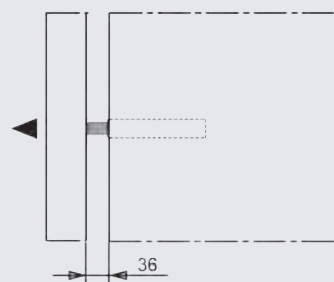
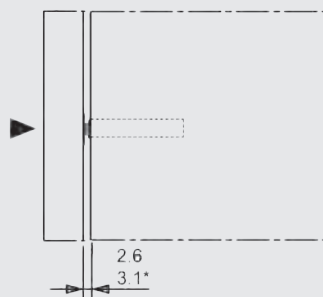
**Push-Open Adapter
For Long Latch**

Colour	Packing	Code
Grey	Each	10299921

Push-Open Adjustable Adapter of Inside Cabinet "For Long Latch"



Push-Open Adjustable Adapter of Inside Cabinet "For Long Latch"



(*) Valid only for dowel applications.

hinge systems

Plus Soft Close



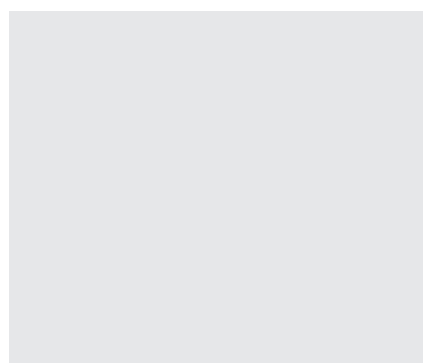
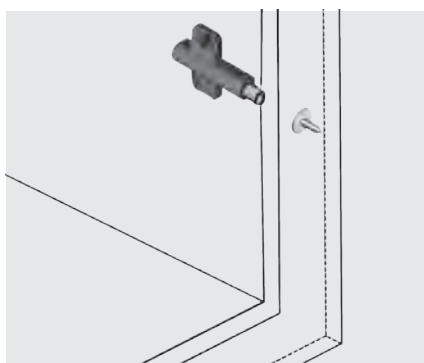
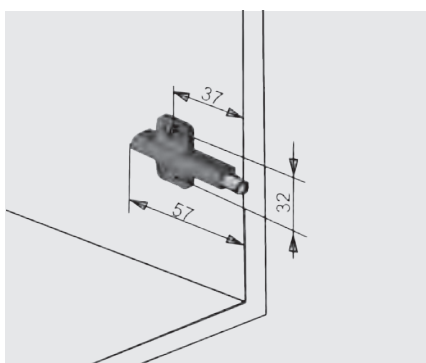
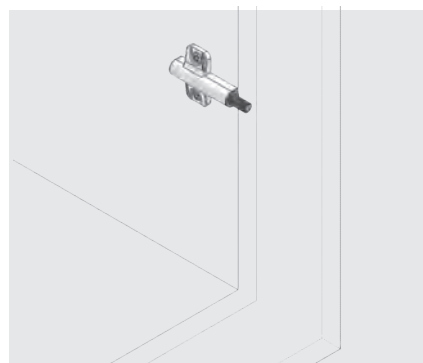
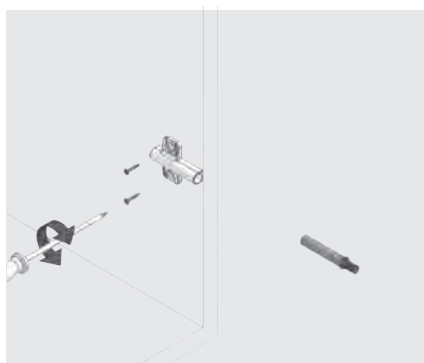
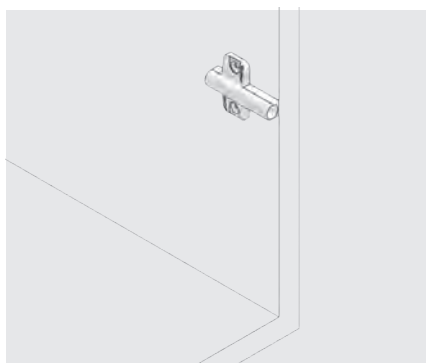
- It provides to assemble Plus soft close in to cabinet.
- Applicable to inside doors.
- Easy assembly with screw without drilling $\varnothing 10$ hole.
- Suitable for 37 mm hole system.



Plus Soft Close and Push-Open Inside Cabinet Adapter 37mm.

Description	Appearance	Package	Code
Plus Soft Close only	Grey	Each	10299911

Adapter Dimensions for Plus Soft Close Mechanism



Page Directions

For Push-Open Long Latch and Door Magnet

Pg. F23



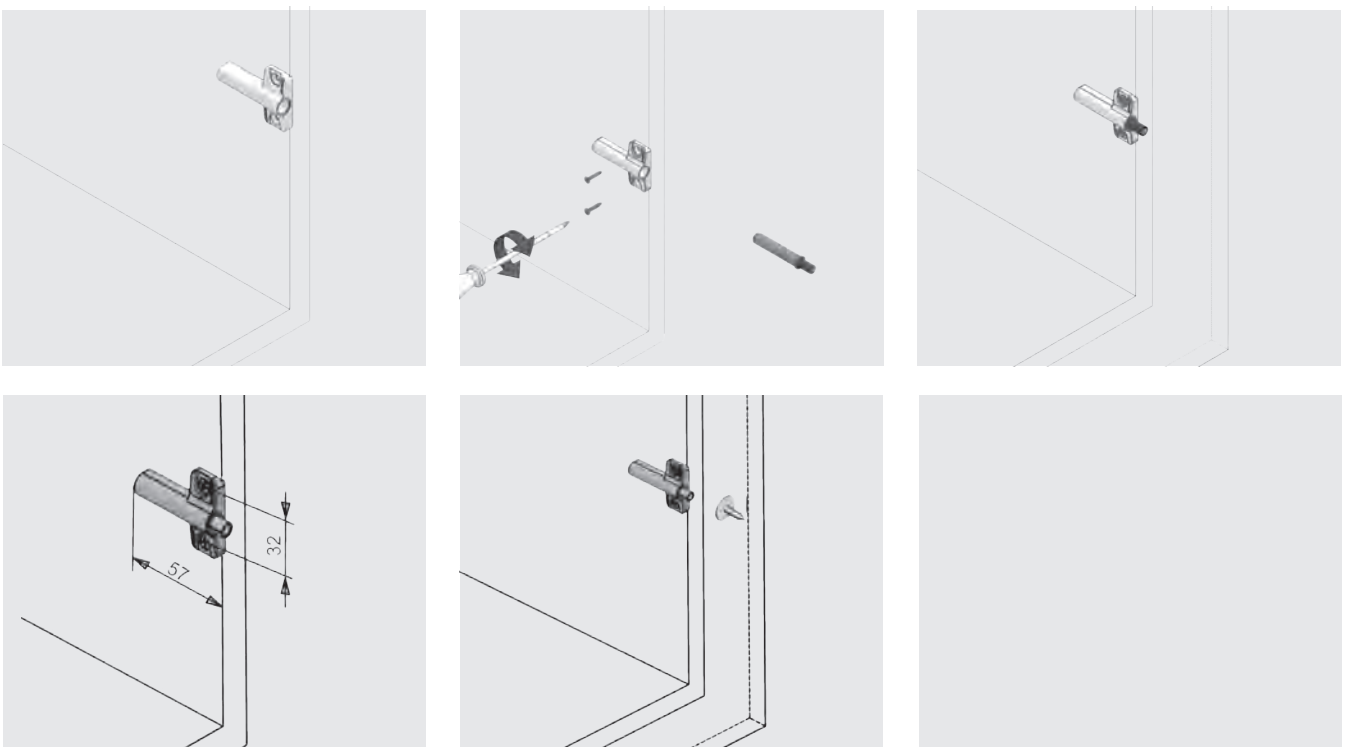
- It provides to assemble Plus soft close into cabinet.
- Applicable to assemble by aligning on body.
- Easy assembly with screw without drilling Ø10 hole.



Plus Soft Close and Push-Open Inside Cabinet Adapter

Description	Appearance	Package	Code
Plus Soft Close only	Grey	Each	10299913

Adapter Dimensions for Plus Soft Close Mechanism



Page Directions

For Push-Open Long Latch and Door Magnet

Pg. F23

distance space plates

(+5°)-(-5°) Star Track and Star Hinge Distance Space Plates



- Material: Plastic

(+5°) Star Track and Star Hinge Distance Space Plate

Description	Appearance	Packing	Code
+5° Plastic Distance Space Plate	Grey	Each	102112



- Material: Plastic

(-5°) Star Track and Star Hinge Distance Space Plate

Description	Appearance	Packing	Code
-5° Plastic Distance Space Plate	Grey	Each	102113

distance space plates

17.5mm Star Track and Star Hinge Distance Space Plate

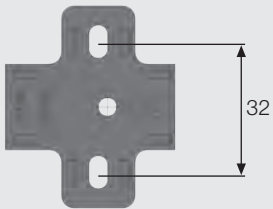
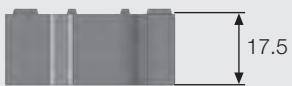


- Material: Plastic

17.5 mm Star Track and Star Hinge Distance Space Plate

Description	Appearance	Packing	Code
17.5mm Plastic Distance Space Plate	Grey	Each	102110

Dimensions



distance space plates

7.5mm Star Track and Star Hinge Distance Space Plate

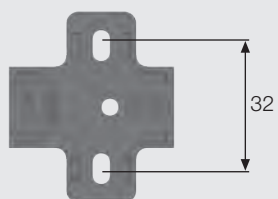


- Material: Plastic

7.5 mm Star Track and Star Hinge Distance Space Plate

Description	Appearance	Packing	Code
7.5mm Plastic Distance Space Plate	Grey	Each	102111

Dimensions



hinge covers

Star Hinge Decor and Hinge Cup Decor



- Material: Steel

Star Cranking 0mm. Hinge Decor

Description	Appearance	Packing	Code
Star Hinge Decor	Nickel	Each	1025114

* This product is only usable with Cranking 0 mm. Star hinge and Star Track hinge.

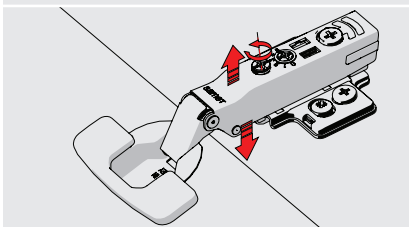
assembling and disassembling

Impro/Invo and Star Track Mounting Plate and Hinge

Mounting of Impro/Invo

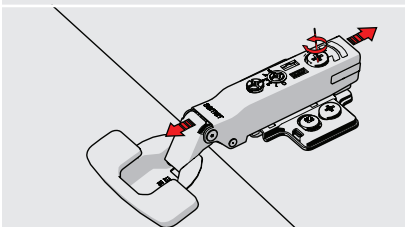
3D eccentric screw provides the ability to move inside and outside.

1



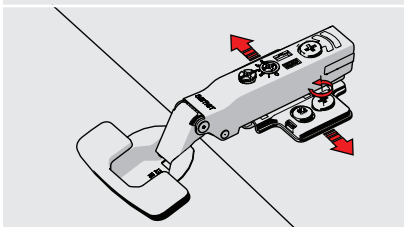
3D eccentric screw provides forward and backward movement in total 4 mm.

2



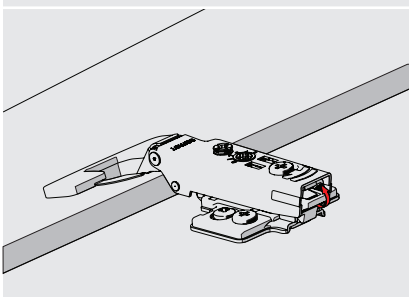
3D eccentric screw provides upward and downward movement in total 4 mm.

3



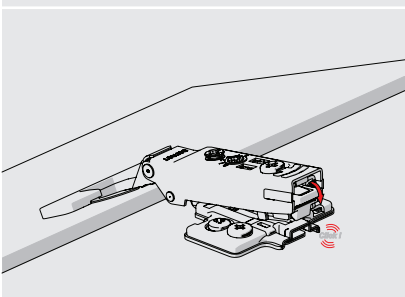
Press on Track Mechanism to disassemble.

4



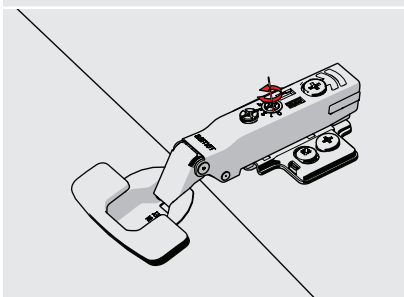
Push the hinge on the mounting plate to assemble.

5



Set the damper adjustment level 0-5 for desired closing characteristics.

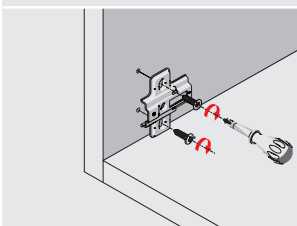
6



Mounting of Star Track Mounting Plate and Hinge

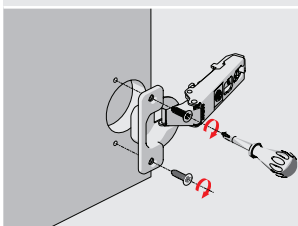
Screw the Hinge Mounting Plate

1



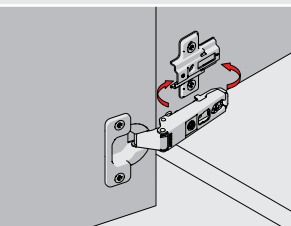
Screw the hinge's body on the cup.

2



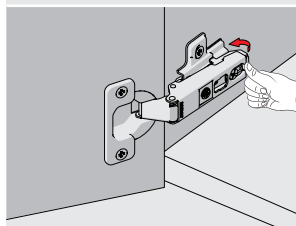
Place the hinge on the mounting plate.

3



Complete the mounting by slightly pressing on the Star Track Mechanism.

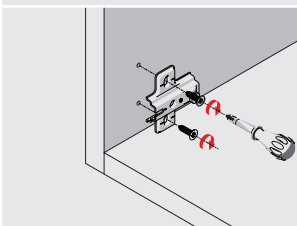
4



Mounting of Star Mounting Plate and Hinge

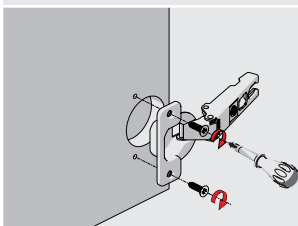
Screw the Hinge Mounting Plate

1



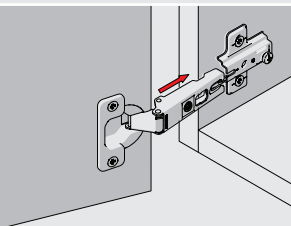
Screw the hinge's body on the cup.

2



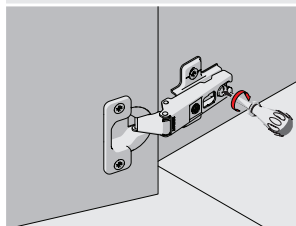
Fix the Star Hinge's body on the mounting plate.

3



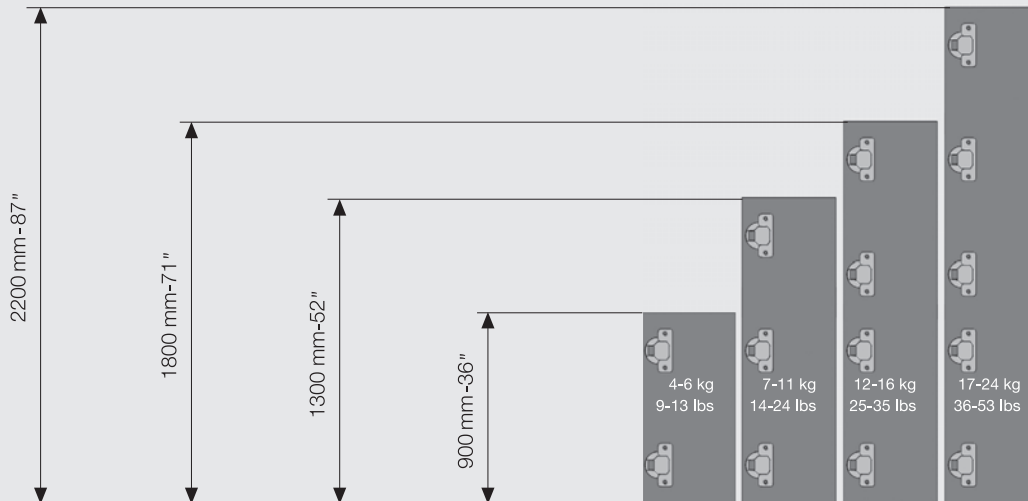
Tighten setscrew to finish assembly.

4



Required Hinge Quantity for Wooden Doors

* Quantity of hinges can be calculated according to door dimensions and weight of the door by referring to the diagram.
 * The door width is 450mm.



Required Impro Soft Close Hinge Quantity

* Required Impro Soft Close Hinge quantity according to door dimensions is shown below.
 * The door width is 450mm.

ADVANTAGE:

INSTALLATION OF SOFT CLOSE INTEGRATED HINGE + REGULAR HINGE ENSURES BETTER QUALITY OF SOFT CLOSING-OPENING DOOR PERFORMANCE.

PLUS UTILISATION OF REGULAR HINGE WITH SOFT CLOSE HINGE CREATES COST SAVING

